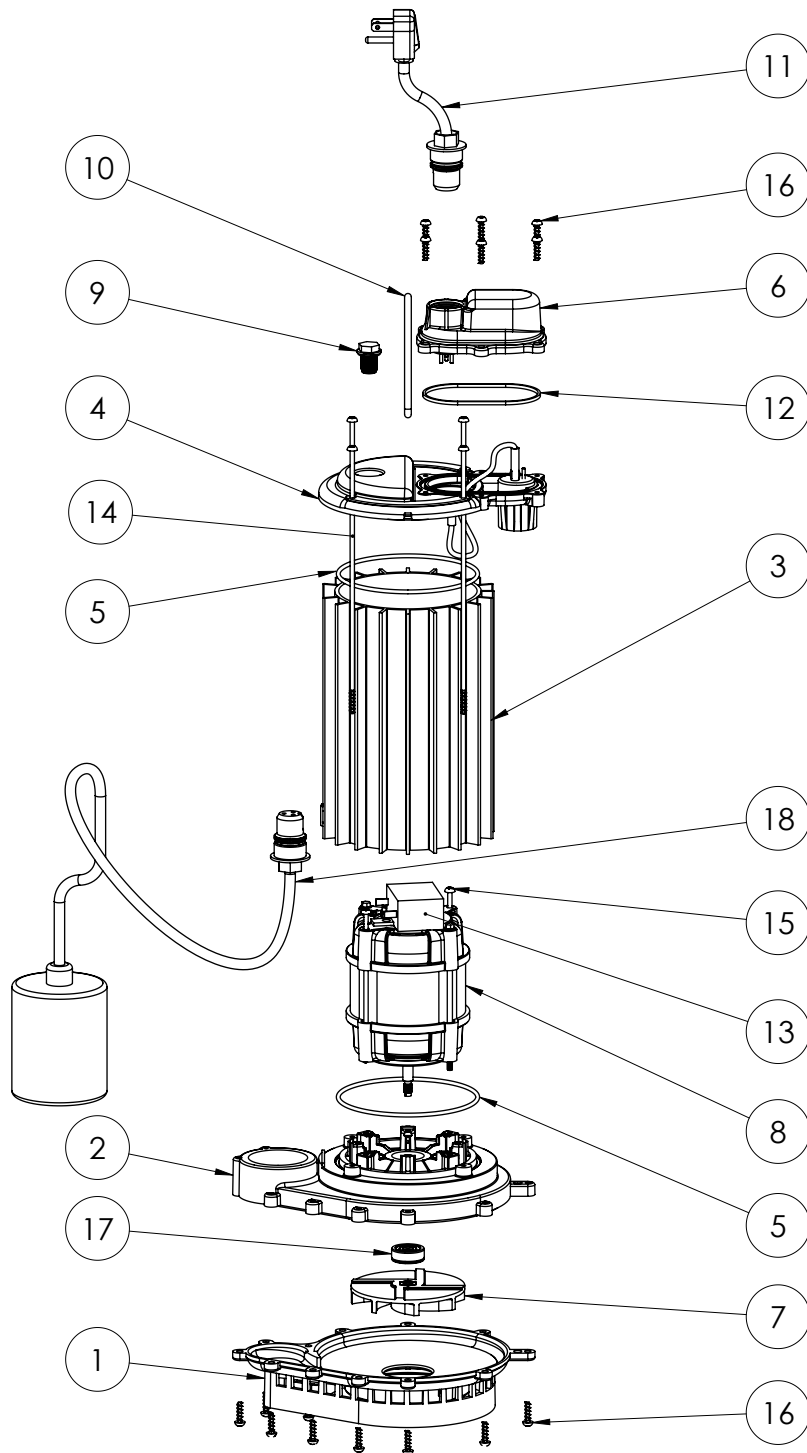


## 451 (B59)



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| #  | PART #  | DESCRIPTION                            | QTY | Note |
|----|---------|----------------------------------------|-----|------|
| 1  | 233600B | BASE WITH VOLUTE ASSEMBLY              | 1   |      |
| 2  | 23310AB | MOTOR SUPPORT PLATE                    | 1   | [1]  |
| 3  | 23070AS | MOTOR HOUSING                          | 1   |      |
| 4  | 240600B | MOTOR COVER                            | 1   |      |
| 5  | 2357000 | O-RING                                 | 2   | [1]  |
| 6  | 240700B | CHAMBER COVER                          | 1   |      |
| 7  | K001168 | IMPELLER                               | 1   |      |
| 8  | 2418200 | MOTOR                                  | 1   | [1]  |
| 9  | 8089000 | OIL PLUG, O-RING ASSEMBLY              | 1   |      |
| 10 | K001082 | HANDLE                                 | 1   |      |
| 11 | K001010 | POWER CORD, 115V, 10 FOOT CORD         | 1   |      |
| 12 | K001046 | SEALRING, CHAMBER COVER                | 1   |      |
| 13 | 2453000 | CAPACITOR                              | 1   | [1]  |
| 14 | 8147000 | #10 x 8.4" STAINLESS STEEL SCREW       | 4   | [1]  |
| 15 | 8148000 | #10 x 4-3/4" POLYFAST SCREW            | 2   | [1]  |
| 16 | 8104200 | #10 HILO X 5/8" STAINLESS STEEL SCREW  | 20  |      |
| 17 | K001254 | 3043000 5/16" SHAFT SEAL               | 1   | [1]  |
| 18 | K001080 | 2405000 MECHANICAL SWITCH W/ QUICKPLUG | 1   |      |

**PART NOTES:**

- [1] - Part requires factory authorized service. Contact Liberty Pumps at 1-800-543-2550